

TC No.: C6.5/RQ/042/25	Model No.: KFCRQ-6.5	Date: 20-05-2025
Type and Capacity of Extinguisher	: KFCRQ-6.5-Kanex CO2 High Pressure Fire Extinguisher Cap. 6.5 Kg.	
Batch Number	: KFCRQ6.5 042/25	
Batch Quantity	: 50.00 Nos.	
Serial Numbers	: 02051 To 2100	
Month of Manufacturing	: May/25	
Date of Inspection	: 20-05-2025	

Sr. Nos.	Cl. No.	Tests and Inspection	Requirements	Sampling	Observation
1	5.1	Extinguishing media	As per IS 15222	One	Pass
2	5.3 & 5.4	Capacity and fill density	6.5 Kg (Tolerance +0, -5%) and fill density not exceed 0.667 kg/l	Each	Pass
3	6.4.1(a) & (b)	Retention of charge	As per IS 16018:2012	Each	Pass
4	6.5	Intermittent discharge test	Conditioned cylinder at 27±5°C and 55±5°C for 18hrs and then operate it intermittently by opening and closing the valve at 5 Sec interval, not more than 10% content should remain in cylinder Test done on Sr. No.: 01751	One from Every 7th batch	2% content remain for 36th batch
5	7	Fire performance test	Minimum rating for B class fire is 55B	Once in year	55B
6	8.2	High pressure cylinders	As per IS 16018:2012	Each	Pass
7	8.4.3	Material	As per IS 7285	One	Pass
8	8.6	Minimum wall thickness	Based on formula given in standard, minimum wall thickness for 140mm diameter is 4mm	Each	Pass
9	8.7	Caps, valves and closures	As per IS 16018:2012 requirements	One	Pass
10	8.8.1.1	Safety devices	As per national regulations	Two	Operating pressure of safety device is 210-220kgf/cm2
11	8.9.2.1	Leakage test	As per IS 16018:2012	Each	Pass
12	8.11.1	Discharge assembly	Length of hose Min.4 mtr for capacity more than 25kg and Min 1.5 mtr for capacity less than or equal to 25kg.	Each	2 mtr
13	8.11.3	Discharge assembly	Burst Pressure of discharge hose shall not be less than 250kgf/cm2	Two from every 7th batch	432 and 432 kgf/cm2 burst pressure found for 36th batch
14	8.13	Requirements for the horn	As per IS 16018:2012	One from every 10th batch	Pass
15	8.14	Method of Operation	Force require to open discharge valve shall be maximum 120 N	One from every 10th batch	89 N for 41st batch
16	8.15	Safety locking device	To release safety locking device,required force shall be in between 20N to 100N	One from every 10th batch	49 N for 41st batch
17	8.18	Carriage assembly	As per IS 16018:2012	One	Pass
18	9.1	Colour	Colour shall be red	All	P.O. Red as per IS 5
19	9.2	Marking	As per IS 16018:2012	All	Pass
20	9.3	Operating Instruction	As per IS 16018:2012	All	Pass
21	TYPE TESTS	1) Performance Requirements 2) Resistance to Temp. Change 3) Resistance to corrosion 4) Fire Performance test 5) Maximum service pressure test 6) Pressure cycling test	As per IS 16018:2012	As per Scheme of Testing	Pass
22	--	Dimension & Completeness	Diameter: 140±10mm , Height: 960mm Approx	All	Pass
23	--	Approvals	PESO & BIS	All	Pass

Remarks: This is to certify that the CO2 Type Fire Extinguisher (Trolley mounted) of Capacity 6.5 kg. meets the requirements of IS 16018:2012 and confirms to IS 16018:2012.



Authorized Signatory