

TC No.: D25/A90/RQ/002/25	Model No.: KFDRQ-25-90%	Date: 07-04-2025
Type and Capacity of Extinguisher	: KFDRQ-25-90%-Kanex ABC Dry Powder Fire Extinguisher Cap. 25 Kg.	
Batch Number	: KFDRQ90%25 002/25	
Batch Quantity	: 50.00 Nos.	
Serial Numbers	: 00051 To 100	
Month of Manufacturing	: Apr/25	
Date of Inspection	: 07-04-2025	

Sr. Nos.	Cl. No.	Tests and Inspection	Requirements	Sampling	Observation
1	5.1	Extinguishing media	MAP 90% Dry Powder Confirms to IS 4308	One	Pass
2	5.4	Capacity	25 Kg (Tolerance $\pm 2\%$).	Each	Pass
3	6.4.1(a) & (b)	Retention of charge	As per IS 16018:2012	Each	Pass
4	6.5	Intermittent discharge test	Conditioned cylinder at $27\pm 5^\circ\text{C}$ and $55\pm 5^\circ\text{C}$ for 18hrs and then operate it intermittently by opening and closing the valve at 5 Sec interval, not more than 10% content should remain in cylinder Test done on Sr. No.: 00001	One from Every 7th batch	5% content remain for 1st batch
5	7	Fire performance test	Minimum rating for A class fire is 6A and for B class fire is 144B	Once in year	20A:233B
6	8.1.3 to 8.1.7	General requirements	As per IS 16018:2012	Each	Pass
7	8.3.1 and 8.9.1.1	Burst Test	Mech. Failure shall not occur upto 70kgf/cm ² and no any break from weld at 80kgf/cm ² . Test done on Sr. No.: 5A	One (from every 500 nos)	91kgf/cm ² for 1st batch
8	8.3.2 & 8.9.1.1	Deformation test	Permanent expansion shall not be more than 10% of total expansion while tested at 35kgf/cm ² for 30 sec. Test done on Sr. No.: 5A	One (from every 500 nos)	0.8% deformation found for 1st batch
9	8.9.1.2	Hydraulic test of body	Cylinders shall be subjected to the test pressure (i.e.35kgf/cm ²) for at least 2.5 Min.	Each	Pass
10	8.4.1	Material : Low carbon steel	As per IS 16018:2012	One per batch of 500	Pass
11	8.6	Minimum wall thickness	Based on formula given in standard, minimum wall thickness for 300mm diameter is 2.6mm and for 400mm diameter is 3.5mm	Each	Pass
12	8.7	Caps, valves and closures	As per IS 16018:2012 requirements	One	Pass
13	8.8.1.2	Safety devices	Operating pressure of safety device shall not exceed 35kgf/cm ² nor be less than 17kgf/cm ²	Two	Operating pressure of safety device is 20kgf/cm ²
14	8.9.2.2	Loss of Pressure	As per IS 16018:2012	One	Pass
15	8.11.1	Discharge assembly	Length of hose Min.4 mtr for capacity more than 25kg and Min 1.5 mtr for capacity less than or equal to 25kg.	Each	3 mtr
16	8.11.3	Discharge assembly	Burst Pressure of discharge hose shall not be less than 50kgf/cm ²	Two from every 7th batch	54kgf/cm ² burst pressure found for 1st batch
17	8.14	Method of Operation	Force require to open discharge valve shall be maximum 300 N	One from every 10th batch	159 N for 1st batch
18	8.15	Safety locking device	To release safety locking device,required force shall be in between 20N to 100N	One from every 10th batch	59 N for 1st batch
19	8.18	Carriage assembly	As per IS 16018:2012	One	Pass
20	9.1	Colour	Colour shall be red	All	P.O.Red as per IS 5
21	--	Anticorrosive treatment & Painting	Phosphate treatment followed by Pure polyester Powder coating with DFT not less than 50 μ .	All	(65-90) μ
22	9.2	Marking	As per IS 16018:2012	All	Pass
23	9.3	Operating Instruction	As per IS 16018:2012	All	Pass
24	TYPE TESTS	1) Performance Requirements 2) Resistance to Temp. Change 3) Resistance to corrosion 4) Fire Performance test 5) Maximum service pressure test 6) Pressure cycling test	As per IS 16018:2012	As per Scheme of Testing	Pass
25	--	Dimesions & Completeness	Diameter: 300 $\pm$ 10 mm, Height: 980 mm Approx	All	Pass

Remarks: This is to certify that the Dry Powder Type Fire Extinguisher (Trolley Mounted) of Capacity 25 kg. meets the requirements of IS 16018:2012 and confirms to IS 16018:2012.



Authorized Signatory